SIEMENS

Data sheet

6ES7517-3AP00-0AB0



SIMATIC S7-1500, CPU 1517-3 PN/DP, Central processing unit with work memory 2 MB for Program and 8 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 3rd interface: PROFIBUS, 2 ns bit performance, SIMATIC Memory Card required

General information			
Product type designation	CPU 1517-3 PN/DP		
HW functional status	FS11		
Firmware version	V3.0		
Product function	V0.0		
I&M data	Yes; I&M0 to I&M3		
Isochronous mode	Yes; Distributed and central; with minimum OB 6x cycle of 250 µs (distributed and 1 ms (central)		
Engineering with			
STEP 7 TIA Portal configurable/integrated from version	V18 (FW V3.0); V13 Update 3 (FW V1.6) or higher		
Configuration control			
via dataset	Yes		
Display			
Screen diagonal [cm]	6.1 cm		
Control elements			
Number of keys	6		
Mode selector switch	1		
Supply voltage			
Rated value (DC)	24 V		
permissible range, lower limit (DC)	19.2 V		
permissible range, upper limit (DC)	28.8 V		
Reverse polarity protection	Yes		
Mains buffering			
 Mains/voltage failure stored energy time 	5 ms		
Repeat rate, min.	1/s		
Input current			
Current consumption (rated value)	1.55 A		
Current consumption, max.	1.9 A		
Inrush current, max.	1.9 A; Rated value		
l²t	0.4 A ² ·s		
Power			
Infeed power to the backplane bus	12 W		
Power consumption from the backplane bus (balanced)	30 W		
Power loss			
Power loss, typ.	24 W		
Memory			
Number of slots for SIMATIC memory card	1		
SIMATIC memory card required	Yes		
Work memory			
 integrated (for program) 	2 Mbyte		

• integrated (for data)	8 Mbyte		
integrated (for data)			
Load memory	32 Gbyte		
Plug-in (SIMATIC Memory Card), max.	32 Gbyle		
Backup			
maintenance-free	Yes		
CPU processing times			
for bit operations, typ.	2 ns		
for word operations, typ.	3 ns		
for fixed point arithmetic, typ.	3 ns		
for floating point arithmetic, typ.	12 ns		
CPU-blocks			
Number of elements (total)	12 000; Blocks (OB, FB, FC, DB) and UDTs		
DB			
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999		
• Size, max.	8 Mbyte; For DBs with absolute addressing, the max. size is 64 KB		
FB			
Number range	0 65 535		
• Size, max.	1 Mbyte		
FC			
Number range	0 65 535		
• Size, max.	1 Mbyte		
OB			
• Size, max.	1 Mbyte		
Number of free cycle OBs	100		
Number of time alarm OBs	20		
Number of delay alarm OBs	20		
Number of cyclic interrupt OBs	20; with minimum OB 3x cycle of 100 µs		
Number of process alarm OBs	50		
Number of DPV1 alarm OBs	3		
Number of isochronous mode OBs	3		
Number of technology synchronous alarm OBs	2		
Number of startup OBs	100		
Number of asynchronous error OBs	4		
Number of synchronous error OBs	2		
Number of diagnostic alarm OBs	1		
Nesting depth	24		
per priority class	24		
Counters, timers and their retentivity			
S7 counter			
• Number	2 048		
Retentivity			
— adjustable	Yes		
IEC counter			
Number	Any (only limited by the main memory)		
Retentivity			
— adjustable	Yes		
S7 times			
Number	2 048		
Retentivity			
— adjustable	Yes		
IEC timer			
Number	Any (only limited by the main memory)		
Retentivity			
— adjustable	Yes		
Data areas and their retentivity			
Retentive data area (incl. timers, counters, flags), max.	768 kbyte; In total; available retentive memory for bit memories, timers,		
	counters, DBs, and technology data (axes): 700 KB		
Extended retentive data area (incl. timers, counters, flags), max.			
	8 Mbyte; When using PS 6 0W 24/48/60 V DC HF		
Flag • Size, max.	8 Mbyte; When using PS 6 0W 24/48/60 V DC HF 16 kbyte		

Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte	
Number of clock memories Data blocks	o, o clock memory bit, grouped into one clock memory byte	
Retentivity adjustable	Yes	
	No	
Retentivity preset Local data		
per priority class, max.	64 kbyte; max. 16 KB per block	
Address area		
Number of IO modules	16 384; max. number of modules / submodules	
I/O address area		
Inputs	32 kbyte; All inputs are in the process image	
Outputs	32 kbyte; All outputs are in the process image	
per integrated IO subsystem		
— Inputs (volume)	32 kbyte; Max. 32 KB via X1; max. 8 KB via X2 or X3	
— Outputs (volume)	32 kbyte; Max. 32 KB via X1; max. 8 KB via X2 or X3	
per CM/CP		
— Inputs (volume)	8 kbyte	
— Outputs (volume)	8 kbyte	
Subprocess images		
 Number of subprocess images, max. 	32	
Hardware configuration		
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)	
Number of DP masters		
integrated	1	
● Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total	
Number of IO Controllers		
• integrated	2	
● Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total	
Rack		
 Modules per rack, max. 	32; CPU + 31 modules	
Number of lines, max.	1	
PtP CM		
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots	
Time of day		
Clock		
•Туре	Hardware clock	
Backup time	6 wk; At 40 °C ambient temperature, typically	
Deviation per day, max.	10 s; Typ.: 2 s	
Operating hours counter		
• Number	16	
Clock synchronization		
supported	Yes	
• to DP, master	Yes	
• in AS, master	Yes	
• in AS, slave	Yes	
on Ethernet via NTP	Yes	
Interfaces		
Number of PROFINET interfaces	2	
Number of PROFIBUS interfaces	1	
1. Interface		
Interface types		
RJ 45 (Ethernet)	Yes; X1	
Number of ports	2	
 integrated switch 	Yes	
Protocols		
IP protocol	Yes; IPv4	
PROFINET IO Controller	Yes	
PROFINET IO Device	Yes	

SIMATIC communication	Yes			
Open IE communication	Yes; Optionally also encrypted			
Web server	Yes			
	Yes			
Media redundancy PROFINET IO Controller	Yes			
Services				
— PG/OP communication	Vae			
— Isochronous mode	Yes Yes			
Direct data exchange				
— Direct data exchange — IRT	Yes; Requirement: IRT and isochronous mode (MRPD optional)			
	Yes			
- PROFlenergy	Yes; per user program			
 Prioritized startup Number of connectable IO Devices, max. 	Yes; Max. 32 PROFINET devices			
	512; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET			
— Of which IO devices with IRT, max.	64			
 Number of connectable IO Devices for RT, max. 	512			
— of which in line, max.	512			
 — Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces			
 Number of IO Devices per tool, max. 	8			
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data			
Update time for IRT				
— for send cycle of 250 μs	250 µs to 4 ms			
— for send cycle of 500 μs	500 µs to 8 ms			
— for send cycle of 1 ms	1 ms to 16 ms			
— for send cycle of 2 ms	2 ms to 32 ms			
— for send cycle of 4 ms	4 ms to 64 ms			
— With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 μ s: 375 μ s, 625 μ s 3 875 μ s)			
Update time for RT				
— for send cycle of 250 μs	250 µs to 128 ms			
— for send cycle of 500 μs	500 µs to 256 ms			
— for send cycle of 1 ms	1 ms to 512 ms			
- for send cycle of 2 ms	2 ms to 512 ms			
— for send cycle of 4 ms	4 ms to 512 ms			
PROFINET IO Device				
Services				
— PG/OP communication	Yes			
 — Isochronous mode 	No			
— IRT	Yes			
- PROFlenergy	Yes; per user program			
— Shared device	Yes			
 Number of IO Controllers with shared device, max. 	4			
- activation/deactivation of I-devices	Yes; per user program			
- Asset management record	Yes; per user program			
2. Interface				
Interface types				
RJ 45 (Ethernet)	Yes; X2			
Number of ports	1			
 integrated switch 	No			
Protocols				
IP protocol	Yes; IPv4			
PROFINET IO Controller	Yes			
PROFINET IO Device	Yes			
SIMATIC communication	Yes			
Open IE communication	Yes; Optionally also encrypted			
Web server	Yes			
Media redundancy	No			
PROFINET IO Controller				
Services				

DC/OD communication	Vee		
— PG/OP communication	Yes		
— Isochronous mode	No		
— Direct data exchange	No		
— IRT	No		
— PROFlenergy	Yes; per user program		
— Prioritized startup	No		
 Number of connectable IO Devices, max. 	128; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET		
 — Number of connectable IO Devices for RT, max. 	128		
— of which in line, max.	128		
 — Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces		
 — Number of IO Devices per tool, max. 	8		
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data		
Update time for RT	g		
— for send cycle of 1 ms	1 ms to 512 ms		
PROFINET IO Device			
Services			
— PG/OP communication	Yes		
— Isochronous mode	No		
— IBT	No		
— PROFlenergy	Yes; per user program		
— Prioritized startup	No		
	Yes		
— Shared device Number of IQ Controllers with shared device, max			
 Number of IO Controllers with shared device, max. activation /deactivation of I devices 	4 Voci por upor program		
activation/deactivation of I-devices	Yes; per user program		
— Asset management record	Yes; per user program		
3. Interface			
Interface types			
• RS 485	Yes; X3		
Number of ports	1		
Protocols			
Protocols PROFIBUS DP master 	Yes		
Protocols			
Protocols PROFIBUS DP master 	Yes		
Protocols PROFIBUS DP master PROFIBUS DP slave 	Yes No		
Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication 	Yes No		
Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication PROFIBUS DP master	Yes No Yes		
Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication PROFIBUS DP master • Number of connections, max.	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i,		
Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max.	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i,		
Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET		
Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes		
Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication PROFIBUS DP master • Number of connections, max. • Number of DP slaves, max. Services - PG/OP communication - Equidistance	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes		
Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication PROFIBUS DP master • Number of connections, max. • Number of DP slaves, max. Services - PG/OP communication - Equidistance - Isochronous mode	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes		
Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication PROFIBUS DP master • Number of connections, max. • Number of DP slaves, max. • Services - PG/OP communication - Equidistance - Isochronous mode - Activation/deactivation of DP slaves	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes		
Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication PROFIBUS DP master • Number of connections, max. • Number of DP slaves, max. • Number of DP slaves, max. • Services - PG/OP communication - Equidistance - Isochronous mode - Activation/deactivation of DP slaves	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes		
Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication PROFIBUS DP master • Number of connections, max. • Number of DP slaves, max. • Services - PG/OP communication - Equidistance - Isochronous mode - Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) • 100 Mbps	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes		
Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication PROFIBUS DP master • Number of connections, max. • Number of DP slaves, max. • Services - PG/OP communication - Equidistance - Isochronous mode - Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes		
Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication PROFIBUS DP master • Number of connections, max. • Number of DP slaves, max. • Number of DP slaves, max. • Services - PG/OP communication - Equidistance - Isochronous mode - Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autocrossing	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes		
Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication PROFIBUS DP master • Number of connections, max. • Number of DP slaves, max. • Number of DP slaves, max. • Services - PG/OP communication - Equidistance - Isochronous mode - Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autocrossing • Industrial Ethernet status LED	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes		
Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication PROFIBUS DP master • Number of connections, max. • Number of DP slaves, max. • Number of DP slaves, max. • Services - PG/OP communication - Equidistance - Isochronous mode - Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autorossing • Industrial Ethernet status LED RS 485	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes		
Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication PROFIBUS DP master • Number of connections, max. • Number of DP slaves, max. • Number of DP slaves, max. • Services - PG/OP communication - Equidistance - Isochronous mode - Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autocrossing • Industrial Ethernet status LED RS 485 • Transmission rate, max.	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes		
Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication PROFIBUS DP master • Number of connections, max. • Number of DP slaves, max. Services - PG/OP communication - Equidistance - Isochronous mode - Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autorcossing • Industrial Ethernet status LED RS 485 • Transmission rate, max.	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes 12 Mbit/s		
Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication PROFIBUS DP master • Number of connections, max. • Number of DP slaves, max. • Number of DP slaves, max. • Services - PG/OP communication - Equidistance - Isochronous mode - Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autorcossing • Industrial Ethernet status LED RS 485 • Transmission rate, max.	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes		
Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication PROFIBUS DP master • Number of connections, max. • Number of DP slaves, max. Services - PG/OP communication - Equidistance - Isochronous mode - Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autocrossing • Industrial Ethernet status LED RS 485 • Transmission rate, max. PROFIsafe Number of connections	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes 12 Mbit/s		
Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication PROFIBUS DP master • Number of connections, max. • Number of DP slaves, max. Services - PG/OP communication - Equidistance - Isochronous mode - Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autorossing • Industrial Ethernet status LED RS 485 • Transmission rate, max. Protocols PROFIsafe Number of connections, max.	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes		
Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication PROFIBUS DP master • Number of connections, max. • Number of DP slaves, max. Services - PG/OP communication - Equidistance - Isochronous mode - Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autorcossing • Industrial Ethernet status LED RS 485 • Transmission rate, max. Protocols PROFIsafe Number of connections, max. • Number of connections, max. • Number of connections reserved for ES/HMI/web	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes 320; via integrated interfaces of the CPU and connected CPs / CMs 10		
Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication PROFIBUS DP master • Number of connections, max. • Number of DP slaves, max. Services - PG/OP communication - Equidistance - Isochronous mode - Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autorossing • Industrial Ethernet status LED RS 485 • Transmission rate, max. Protocols PROFIsafe Number of connections, max. • Number of connections reserved for ES/HMI/web • Number of connections via integrated interfaces	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes 320; via integrated interfaces of the CPU and connected CPs / CMs 10 288		
Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication PROFIBUS DP master • Number of connections, max. • Number of DP slaves, max. Services - PG/OP communication - Equidistance - Isochronous mode - Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autorcossing • Industrial Ethernet status LED RS 485 • Transmission rate, max. PROFIsafe Number of connections, max. • Number of connections max. • Number of connections max.	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes 320; via integrated interfaces of the CPU and connected CPs / CMs 10		

H-Sync forwarding	Yes	
Media redundancy		
— Media redundancy	only via 1st interface (X1)	
- MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client	
- MRP interconnection, supported	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0	
— MRPD	Yes; Requirement: IRT	
— Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD	
— Number of stations in the ring, max.	50	
SIMATIC communication		
PG/OP communication	Yes; encryption with TLS V1.3 pre-selected	
S7 routing	Yes	
 Data record routing 	Yes	
 S7 communication, as server 	Yes	
 S7 communication, as client 	Yes	
 User data per job, max. 	See online help (S7 communication, user data size)	
Open IE communication		
• TCP/IP	Yes	
— Data length, max.	64 kbyte	
— several passive connections per port, supported	Yes	
ISO-on-TCP (RFC1006) Data longth max	Yes 64 kbyte	
 Data length, max. UDP 	64 kbyte Yes	
— Data length, max. — UDP multicast	2 kbyte; 1 472 bytes for UDP broadcast	
ODF Inditicast ODF Principal Principa	Yes; 128 multicast circuits (of which max. 5 via X1) Yes	
• DNS	Yes	
• SNMP	Yes	
• DCP	Yes	
• LLDP	Yes	
• Encryption	Yes; Optional	
Web server		
	Yes; Standard and user pages	
Web server		
Web server • HTTP	Yes; Standard and user pages	
Web server • HTTP • HTTPS	Yes; Standard and user pages	
Web server • HTTP • HTTPS OPC UA	Yes; Standard and user pages Yes; Standard and user pages	
Web server • HTTP • HTTPS OPC UA • Runtime license required	Yes; Standard and user pages Yes; Standard and user pages Yes; "Large" license required	
Web server • HTTP • HTTPS OPC UA • Runtime license required • OPC UA Client — Application authentication — Security policies	Yes; Standard and user pages Yes; Standard and user pages Yes; "Large" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256	
Web server • HTTP • HTTPS OPC UA • Runtime license required • OPC UA Client — Application authentication — Security policies — User authentication	Yes; Standard and user pages Yes; Standard and user pages Yes; Standard and user pages Yes; "Large" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password	
Web server • HTTP • HTTPS OPC UA • Runtime license required • OPC UA Client — Application authentication — Security policies — User authentication — Number of connections, max.	Yes; Standard and user pages Yes; Standard and user pages Yes; TLarge" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 40	
Web server • HTTP • HTTPS OPC UA • Runtime license required • OPC UA Client — Application authentication — Security policies — User authentication — Number of connections, max. — Number of nodes of the client interfaces, recommended max.	Yes; Standard and user pages Yes; Standard and user pages Yes; TLarge" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 40 5 000	
Web server • HTTP • HTTPS OPC UA • Runtime license required • OPC UA Client — Application authentication — Security policies — User authentication — Number of connections, max. — Number of nodes of the client interfaces,	Yes; Standard and user pages Yes; Standard and user pages Yes; TLarge" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 40	
Web server • HTTP • HTTPS OPC UA • Runtime license required • OPC UA Client — Application authentication — Security policies — User authentication — Number of connections, max. — Number of nodes of the client interfaces, recommended max. — Number of elements for one call of OPC_UA_ReadList/OPC_L	Yes; Standard and user pages Yes; Standard and user pages Yes; TLarge" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 40 5 000	
Web server • HTTP • HTTPS OPC UA • Runtime license required • OPC UA Client — Application authentication — Security policies — User authentication — Number of connections, max. — Number of nodes of the client interfaces, recommended max. — Number of elements for one call of OPC_UA_ReadList/OPC_L max. — Number of elements for one call of	Yes; Standard and user pages Yes; Standard and user pages Yes; Standard and user pages Yes; Targe" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 40 5 000	
Web server • HTTP • HTTPS OPC UA • Runtime license required • OPC UA Client — Application authentication — Security policies — User authentication — Number of connections, max. — Number of nodes of the client interfaces, recommended max. — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_L max. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of	Yes; Standard and user pages Yes; Standard and user pages Yes; Standard and user pages Yes; TLarge" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 40 5 000 300	
Web server • HTTP • HTTPS OPC UA • Runtime license required • OPC UA Client — Application authentication — Security policies — User authentication — Number of connections, max. — Number of nodes of the client interfaces, recommended max. — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_L max. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — Number of simultaneous calls of the client instructions for session management, per connection,	Yes; Standard and user pages Yes; Standard and user pages Yes; Standard and user pages Yes; Targe" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 40 5 000 300 20	
Web server • HTTP • HTTPS OPC UA • Runtime license required • OPC UA Client - Application authentication - Security policies - User authentication - Number of connections, max. - Number of nodes of the client interfaces, recommended max. - Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_L max. - Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. - Number of simultaneous calls of the client instructions for session management, per connection, max. - Number of simultaneous calls of the client	Yes; Standard and user pages Yes; Standard and user pages Yes; Standard and user pages Yes; TLarge" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 40 5 000 300 20 100	
Web server • HTTP • HTTPS OPC UA • Runtime license required • OPC UA Client — Application authentication — Security policies — User authentication — Number of connections, max. — Number of nodes of the client interfaces, recommended max. — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_U max. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — Number of simultaneous calls of the client instructions for session management, per connection, max. — Number of simultaneous calls of the client instructions for data access, per connection, max.	Yes; Standard and user pages Yes; Standard and user pages Yes; 'Large'' license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 40 5 000 300 20 10 1	
Web server • HTTP • HTTPS OPC UA • Runtime license required • OPC UA Client - Application authentication - Security policies - User authentication - Number of connections, max. - Number of nodes of the client interfaces, recommended max. - Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_U max. - Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. - Number of simultaneous calls of the client instructions for session management, per connection, max. - Number of simultaneous calls of the client instructions for data access, per connection, max. - Number of registerable nodes, max. - Number of registerable method calls of	Yes; Standard and user pages Yes; Standard and user pages Yes; TLarge" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 40 5 000 300 20 100 1 5 000	
Web server • HTTP • HTTPS OPC UA • Runtime license required • OPC UA Client - Application authentication - Security policies - User authentication - Number of connections, max. - Number of nodes of the client interfaces, recommended max. - Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_U max. - Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. - Number of simultaneous calls of the client instructions for session management, per connection, max. - Number of registerable nodes, max. - Number of registerable nodes, max. - Number of registerable method calls of OPC_UA_MethodCall, max. - Number of registerable method calls of OPC_UA_MethodCall, max.	Yes; Standard and user pages Yes; Standard and user pages Yes; Targe" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 40 5 000 300 20 100 1 5 000 10	
Web server • HTTP • HTTPS OPC UA • Runtime license required • OPC UA Client - Application authentication - Security policies - User authentication - Number of connections, max. - Number of nodes of the client interfaces, recommended max. - Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_U max. - Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. - Number of elements for one call of OPC_UA_MethodGetHandleList, max. - Number of simultaneous calls of the client instructions for session management, per connection, max. - Number of simultaneous calls of the client instructions for data access, per connection, max. - Number of registerable nodes, max. - Number of registerable nodes, max. - Number of registerable method calls of OPC_UA_MethodCall, max. - Number of inputs/outputs when calling OPC_UA_MethodCall, max.	Yes; Standard and user pages Yes; Standard and user pages Yes; "Large" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 40 5 000 300 20 100 1 5 5 000 100 20 Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & Condition	

	Basic256Sha256, Aes128Sha256RsaOaep, Aes256Sha256RsaPss		
— User authentication	"anonymous" or by user name & password		
 — GDS support (certificate management) 	Yes		
— Number of sessions, max.	64		
 Number of accessible variables, max. 	200 000		
 Number of registerable nodes, max. 	50 000		
 Number of subscriptions per session, max. 	50		
— Sampling interval, min.	10 ms		
— Publishing interval, min.	10 ms		
 — Number of server methods, max. 	100		
 Number of inputs/outputs per server method, max. 	20		
 Number of monitored items, recommended max. 	10 000; for 1 s sampling interval and 1 s send interval		
— Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"		
 — Number of nodes for user-defined server interfaces, max. 	30 000		
Alarms and Conditions	Yes		
 — Number of program alarms 	400		
 — Number of alarms for system diagnostics 	200		
Further protocols			
MODBUS	Yes; MODBUS TCP		
Isochronous mode			
Equidistance	Yes		
S7 message functions			
Number of login stations for message functions, max.	64		
Program alarms	Yes		
Number of configurable program messages, max.	10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH		
Number of loadable program messages in RUN, max.	5 000		
Number of simultaneously active program alarms			
 Number of program alarms 	2 000		
 Number of alarms for system diagnostics 	1 000		
Number of alarms for motion technology objects	480		
Number of alarms for motion technology objects Test commissioning functions	480		
Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering)	480 Yes; Parallel online access possible for up to 10 engineering systems		
Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients)		
Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No		
Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients)		
Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20		
Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes		
Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable • Variables	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20		
Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max.	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters		
Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. — of which status variables, max.	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job		
Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max.	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters		
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Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job		
Number of alarms for motion technology objects Test commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing, variables	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs		
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 Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. 	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes		
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 Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. of which control variables, max. Forcing Forcing Forcing, variables, max. Diagnostic buffer of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED 	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 1 000 8; Up to 512 KB of data per trace are possible Yes		
 Number of alarms for motion technology objects Test commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. of which control variables, max. Forcing Forcing Forcing, variables Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED 	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 1 000 8; Up to 512 KB of data per trace are possible Yes Yes Yes Yes		
 Number of alarms for motion technology objects Test commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. of which control variables, max. Forcing Forcing Forcing, variables, max. of which status variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED ERROR LED ERROR LED MAINT LED 	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 1 000 8; Up to 512 KB of data per trace are possible Yes Yes		
 Number of alarms for motion technology objects Test commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. of which control variables, max. Forcing Forcing Forcing, variables Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED 	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 1 000 8; Up to 512 KB of data per trace are possible Yes Yes Yes Yes		

Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC
Number of available Motion Control resources for	program; selection guide via the TIA Selection Tool 10 240
technology objects	10 270
Required Motion Control resources	
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
Positioning axis	+0
- Number of positioning axes at motion control cycle	70
of 4 ms (typical value)	
 — Number of positioning axes at motion control cycle of 8 ms (typical value) 	128
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Ambient conditions	
Ambient temperature during operation	
horizontal installation, min.	0 °C
horizontal installation, max.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
 vertical installation, min. 	0 °C
vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the
• vertical installation, max.	display is switched off
Ambient temperature during storage/transportation	
● min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
 Installation altitude above sea level, max. 	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes
Know-how protection	
User program protection/password protection	Yes
Copy protection	Yes
Block protection	Yes
Access protection	
protection of confidential configuration data	Yes
	Yes
Password for display Protection level: Write protection	
Protection level: Write protection	Yes
Protection level: Read/write protection	Yes
Protection level: Complete protection	Yes
programming / cycle time monitoring / header	
lower limit	adjustable minimum cycle time
upper limit	adjustable maximum cycle time
Dimensions	
Width	175 mm
Height	147 mm
Depth	129 mm

W		

Weight, approx.

last modified:

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